



**ROIS
BROS**
PAPER PACKAGING
MANUFACTURERS



Food Paper Packaging
Manufacturers

F&B Industrial Product Catalogue 2024



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www.roisbros.gr

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Our Glossary

Look out for these terms
throughout our catalogue.

PL01	Plain, one sided, glued, supplied flat
PL02	Plain, two sided, glued, supplied flat
SL	Sleeve, one sided, glued, supplied flat
W	Window patch
KFT	Kraft board
VIR	Virgin board
VPE	Virgin board plus PE
KPE	Brown kraft board plus PE
EKB	Eco kraft board
EKBR	Eco kraft barrier
6 COP	Six-corner, glued, automatic, open front, supplied flat
6 COP	Six-corner, glued, automatic, manual assembly, supplied flat
PO LD	Pouch with lid, supplied flat
6 CLP	Six-corner, glued, automatic, leak proof, supplied flat
4 COP	Four-corner, glued, automatic, supplied flat
MN01	Manual assembly, supplied flat
TR	Triangle, supplied flat
LB01	Lock bottom, supplied flat
LB02	Conical lock bottom, supplied flat
LB03	Hexagonal lock bottom, supplied flat
PO	Pouch, open-top, supplied flat
CNLP	Conical, leak proof, supplied formed
CNOP	Conical, supplied formed
RBB	Recycled brown back
KKB	Kraft-kraft back, recycled



About Us

With over 60 years of experience in the printing and packaging industry, Rois Bros has established itself as a pioneering force in crafting innovative takeaway paper packaging solutions, catering to a global clientele spanning 25 countries.

Our production hub is based in Athens, Greece, where a dedicated team of skilled professionals drives our operations. With a comprehensive catalogue of paper packaging products tailored for direct food contact, Rois Bros offers a wide array of customisable options and top-tier designs, accommodating even low-volume production requirements. Furthermore, we maintain an impressive inventory of readily available food packaging products for immediate dispatch. Every facet of our processes, from conceptualization and design to printing and manufacturing, is meticulously handled in-house. Our commitment to quality is reflected in our compliance with international standards such as ISO 9001 and ISO 22000, and we are fully capable of producing FSC™ certified products upon request. At Rois Bros, we take pride in delivering excellence from inception to your doorstep.



Certifications

Our certifications are proof of our product quality and safety.





Global Presence

We export to over 25 countries in **Europe**, **Asia and Africa** and continue to grow our presence globally.



Our exports generate
over 45%
of the company's total revenue

Our Expertise

At the core of the Rois Bros brand lies a dedication to quality and innovation. With over six decades of experience in the packaging industry, our unwavering commitment is to deliver top-tier paper packaging solutions tailored for global retail and foodservice sectors.



Exports

We currently export to 25 countries and continue to grow globally.



Legislation

We conform with EU rules and legislation for direct food contact.



Certifications

We are certified with ISO 9001, ISO 22000 and FSC™ for quality management and food safety.



Our Philosophy

Over 60 years of
experience in the printing
and packaging industry.

Based on our philosophy we strive for:



Reliability

We stand as a dependable partner for our valued customers, delivering top-notch packaging products precisely in line with the agreed-upon timelines and specifications.



Effectiveness

We excel in meeting our customers' needs by providing precise solutions through our supplied products.



Support

We are dedicated to our customers, offering continuous support throughout their journey. We maintain regular communication through calls, emails, and meetings, ensuring a thorough understanding of their evolving requirements and business objectives.



Enhancement

We boost our customers' marketing endeavors with our top-notch product offerings. Our approach involves not only meeting their immediate needs but also presenting alternative solutions that can provide added value and benefits.



Sustainability

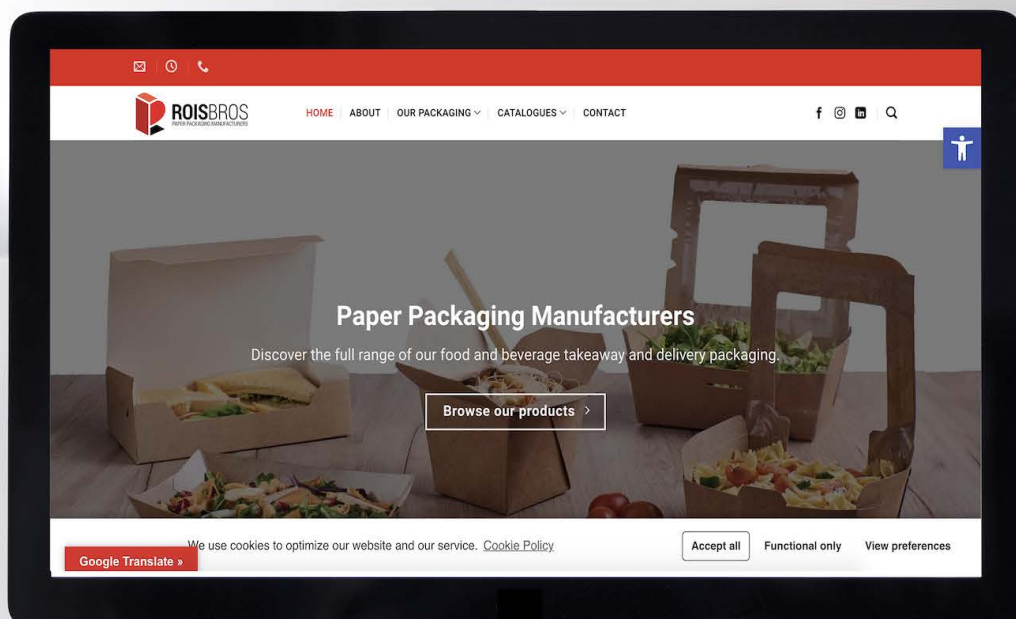
All members of the Rois Bros team recognise the importance of environmental protection. Therefore, we make every effort to minimise the impact of its operations on the environment and carefully consider the materials we use to produce packaging.

Environmental Thinking

In today's society, food packaging holds a significant role. At Rois Bros, we are dedicated to not only safeguarding and showcasing your food, but also aligning with your environmental objectives. We endeavor to provide a diverse array of eco-conscious materials to reduce our collective footprint on the planet. Additionally, we are steadfast in our commitment to monitoring our practices and enhancing our environmental stewardship.

As we look ahead, we endeavour to continue to expand our offering of sustainable packaging solutions.

We are one **click away.**



Find out more

View our full range and keep up-to-date with our latest news
www.roisbros.gr





Biscuit & Breadstick Trays



Customizable



Available in gloss



Low start-up cost



Stackability

Introducing our versatile Breadsticks & Biscuits tray range, available in various sizes to cater to your specific packaging needs. These trays come with the option of double folding on two sides or a convenient simple gluing system. Designed with precision, these trays are ideal for producers of bakery products, biscuits, and long-life pastries looking for reliable and efficient paper packaging solutions for their retail channels.



Tray for Breadsticks (400gr)

CNOP OF1 19.5x10.5x4.5



Product Details

Size: 19.5x10.5x4.5 cm
Pcs/Carton: 300
Cartons/Pallet: 24
Pieces/Pallet: 7,200

Features

- Features double folds on its two longer sides for enhanced durability
- Compatible with both manual and automatic filling machines
- Arrives nested for efficient use
- Available for custom print from 50,000 pieces with the cardboard of your choice

Custom Print Code

1913

Our Custom Trays

Product	Order Code	Pcs/Ctn	Ctn/Plt	Pcs/Plt	MOQ
CNOP OF1 11.5x6.5x6	1886	400	48	19,200	50,000
CNOP 13x8.5x5.5	1435	400	48	19,200	40,000
CNOP 15.5x8x5	1500	600	24	14,400	20,000
CNOP 17.5x7.5x5.5	1870	540	24	12,960	40,000
CNOP 18.5x8x5.5	397	400	24	9,600	20,000
CNOP 18.5x12x3.5	1792	400	24	9,600	40,000
CNOP OF1 19.5x16x4.5	1914	300	24	7,200	50,000

Double Tray for Biscuits

CNOP 8C DTRAY 10x6x5.7



Product Details

Size: 10x6x5.7 cm
Pcs/Carton: 150
Cartons/Pallet: 48
Pieces/Pallet: 7,200

Features

- Paper tray with separator
- Compatible with both manual and automatic filling machines
- Arrives nested for efficient use
- Available for custom print from 80,000 pieces with the cardboard of your choice

Custom Print Code

2000

Tray for Biscuits

Transform your plastic biscuit containers into eco-friendly alternatives with our paperboard options. Our containers are also offered in paperboard with two sides coated with PE, ensuring they are oil and butter resistant, leaving no unsightly stains.



Long Cake, Donut & Sweets Boxes



Customizable



Available in gloss finish



Flat delivery



Low MOQ

Introducing our extensive range of long cake, donut, and sweet boxes – meticulously crafted pre-made boxes designed for long cakes and various baked goods. These boxes come in diverse sizes, tailored to accommodate long-life pastries for supermarket shelves and retail shops. Additionally, we offer a diverse selection of display boxes specifically designed for donuts.

These products are crafted to meet the packaging requirements of artisan bakeries and industries alike, ensuring your baked goods are elegantly presented on the retail market. Choose our reliable and stylish paper packaging solutions to enhance the appeal of your products and attract customers.



Long Cake Box

6COP W 30.5x13.5x8



Product Details

Size: 30.5x13.5x8 cm
Pieces/Carton: 225
Cartons/Pallet: 24
Pieces/Pallet: 5,400

Features

- Display box with window for long cakes
- Shelf-ready packaging designed specifically for supermarkets
- Available for custom print from 10,000 pieces with the cardboard of your choice

Stock Code

1871

Our Custom Boxes

Product	Order Code	Pcs/Ctn	Ctn/Plt	Pcs/Plt	MOQ	Window
6COP W 23x12x9	1943	175	48	8,400	10,000	✓
6COF W 30x15x10	1426	200	24	4,800	10,000	✓
MN 01 W 31.5x15.5x9.5	1905	300	16	4,800	10,000	✓

Donut Box

6COP W 20x20x4



Product Details

Size: 20x20x4 cm
Pieces/Carton: 250
Cartons/Pallet: 48
Pieces/Pallet: 12,000

Features

- Display box with window for 4 donuts
- Extended window that ensures better product visibility
- Shelf-ready packaging designed specifically for supermarkets
- Features a safe-lock closing system
- Available for custom print from 15,000 pieces with the cardboard of your choice

Custom Print Code

1940

Our Custom Boxes

Product	Order Code	Pcs/Ctn	Ctn/Plt	Pcs/Plt	MOQ	Window
LB01 LD W 11x11x6	481	230	65	14,950	15,000	✓
6COP W 20x10x4	1941	350	48	16,800	15,000	✓
6COF 2 W 20x10x6	1939	300	48	14,400	15,000	✓
6COP W 20x20x6	1938	200	48	9,600	15,000	✓
6COP W 26x26x8	1946	200	24	4,800	15,000	✓
6COP W 28x10x6.5	734	175	48	8,400	15,000	✓
6COP W 28x19x6.5	732	100	48	4,800	15,000	✓
6COP W 37.5x28x6.5	733	50	60	3,000	10,000	✓



Box for Sweets

6COP 18.5x11.5x5.5



Product Details

Size: 18.5x11.5x5.5 cm
Pieces/Carton: 575
Cartons/Pallet: 24
Pieces/Pallet: 13,800

Features

- Display box with window for 500 grams
- Available both with and without window
- Shelf-ready packaging designed specifically for supermarkets
- Available for custom print from 20,000 pieces with the cardboard of your choice

Custom Print Code

1773

Our Custom Boxes

Product	Order Code	Pcs/Ctn	Ctn/Plt	Pcs/Plt	MOQ
6COP 13.5x11.5x4	1839	250	56	14,000	20,000
6COP 19x12x5.5	1929	500	24	12,000	20,000
6COP 19x15x6.5	1930	150	56	8,400	20,000
4COP + 4COP LID 23.5x12x3.5	1797	400	24	9,600	20,000

Box for Sweets

Introducing our sweets box, part of our easy-open series, delivered flat to save storage space. With effortless unfolding for user-friendly convenience, these boxes, made from food-safe paperboard, keep your sweets fresh!





Ready-To-Go Snack Boxes



Easy assembly



Flat delivery

Introducing our Ready-to-Go Snack Boxes range, offering a variety of paper packaging solutions in multiple sizes. These boxes are thoughtfully designed to accommodate sandwiches, wrappers, bagels, brioches and more, all featuring clear windows that enhance product visibility.

Tailored for discerning tastes, these packaging options are ideal for fine bakeries and industrial bakers targeting the fresh baked goods sections of supermarkets or bakery chains.

Snack Box with Window

LB01 W 8x7.5x16.5



Product Details

Size: 8x7.5x16.5 cm
Pieces/Carton: 400
Cartons/Pallet: 48
Pieces/Pallet: 19,200

Features

- Display box with window for small-sized sandwiches, croissants etc.
- Pre-made solution that is shelf-ready
- Safe packaging for delivery or takeout
- Available for custom print from 20,000 pieces with the cardboard of your choice

Custom Print Code

905

Our Custom Boxes

Product	Order Code	Pcs/Ctn	Ctn/Plt	Pcs/Plt	MOQ	Window
PL01 W 6x6x20	1820	500	48	24,000	20,000	✓
PL01 W 6x6x29	1918	800	24	19,200	20,000	✓
LB01 W 8.5x7.5x16.5	1798	400	48	19,200	20,000	✓
LB01 10.5x8.5x18.5	1796	400	48	19,200	20,000	✓
LB01 W 12.5x8x23	1975	250	40	10,000	20,000	✓
PL01 W VIR 13x6x13	1784	500	48	24,000	20,000	✓

Wrapper Pouch with Lid

LB01 LD W 9.5x5x11.5



Product Details

Size: 9.5x5x11.5 cm
Pieces/Carton: 700
Cartons/Pallet: 48
Pieces/Pallet: 33,600

Features

- Ideal for two halves of a wrap or tortilla
- Lock-bottom box with window for enhanced product presentation
- Shipped flat for efficient storage
- Available for custom print from 10,000 pieces with the cardboard of your choice

Custom Print Code

932

Elevate Your Sandwich Packaging

Our sandwich packs combine superior protection with an appealing presentation for this beloved snack.





Dough Boxes



Customisable Easy assembly Flat delivery

Explore our versatile range of dough boxes tailored for frozen products, available in various shapes and intended uses. Whether you need boxes for plain dough or specialized ones for pizza, pies, or similar items, we have you covered. These boxes are crafted to cater to retailers' freezers, ensuring your products remain fresh and intact.

Made from virgin or recycled paper board, our dough boxes are available with or without PE coating, guaranteeing safety for direct food contact and resilience in freezing temperatures.



Box for Dough

PL01 R 11.5x3x34



Product Details

Size: 11.5x3x34 cm
Pieces/Carton: 150
Cartons/Pallet: 42
Pieces/Pallet: 6,300

Features

- Compatible with automatic filling machines
- Available for custom print from 15,000 pieces with the cardboard of your choice

Custom Print Code

387

Our Custom Boxes

Product	Order Code	Pcs/Ctn	Ctn/Plt	Pcs/Plt	MOQ
PL01 12.5x21x31	391	750	41	31,500	15,000
LB01 15x5x17	1967	500	24	12,000	15,000
LB01 15x16x19	1966	325	48	15,600	15,000
PL01 20x20x3.5	370	350	48	16,800	15,000
PL01 23x3.5x23	1970	250	48	12,000	15,000
PL01 28x29x28	292	150	48	7,200	15,000

Eco-friendly Dough Packaging

We offer two different kinds of closure systems: manual and automatic to cater to different kinds of businesses.





Multi-Use Industrial Boxes



Easy assembly



Flat delivery

Explore a variety of sustainable packaging solutions carefully crafted by our R&D team to meet your unique packaging requirements. Our innovative designs cater to a wide array of products for your retailer's shelf, including sleeves for cooked meals or premade food, gift boxes for beverages, coffee capsules, cereal and cereal bar boxes, tissue boxes, and more.

Rest assured, our offerings combine top-notch quality with cost-effectiveness, ensuring your products are not only eco-friendly but also budget-friendly. Additionally, our designs are optimized for seamless integration with automatic filling machines, enhancing efficiency for middle to upper production runs.



10-Capsule Box

PL01 VIR 4x4x28



Product Details

Size: 4x4x28 cm
Pieces/Carton: 720
Cartons/Pallet: 48
Pieces/Pallet: 34,560

Features

- Special colors, varnishes, silver/gold foil stamping, and embossing are available
- Optimal solution for supermarket shelves
- Compatible with automatic and manual (upon request) filling machines
- Available for custom print from 20,000 pieces with the cardboard of your choice

Custom Print Code 455

Box for Drinks

LB01 LD 8.5x8.5x30



Product Details

Size: 8.5x8.5x30 cm
Pieces/Carton: 200
Cartons/Pallet: 40
Pieces/Pallet: 8,000

Features

- Gift boxes for drinks and beverages
- Lock-bottom closing system
- Available for custom print from 20,000 pieces with the cardboard of your choice

Custom Print Code 1949

Tissue Box

PL01 W 11.5x22x7.5



Product Details

Size: 11.5x22x7.5
Pieces/Carton: 250
Cartons/Pallet: 36
Pieces/Pallet: 9,000

Features

- Tissue boxes with inner window
- Suitable for automatic filling machines
- Available for custom print from 30,000 pieces with the cardboard of your choice

Custom Print Code 1701

Paper Sleeve

SL 26x6.5x15



Product Details

Size: 26x6.5x15 cm
Pieces/Carton: 500
Cartons/Pallet: 48
Pieces/Pallet: 24,000

Features

- Paper sleeves for ready-to-go meal containers in supermarkets
- Available for custom print from 20,000 pieces per size with the cardboard of your choice - this minimum order quantity can accommodate various layouts

Custom Print Code 473





Fruit & Vegetable Boxes



Recyclability



Stackability



Adaptable Design

Utilizing paper not only demonstrates environmental responsibility but also stands as a superior choice, owing to its innate biodegradability that remains unaffected even when coated materials are employed.

This versatile range can be effortlessly tailored to your preferences and boasts top-notch printing capabilities. Your artwork, logo, or product photos can be directly imprinted onto your packaging, while the elimination of labels translates into significant savings on materials, equipment, and labor expenses.



Mini Tray - four pieces

CNOR IF1 V2SPE 13.5x13.5x3



Product Details

Size: 13.5x13.5x3 cm
Pieces/Carton: 560
Cartons/Pallet: 24
Pieces/Pallet: 13,440

Features

- Paper tray for four pieces of fruit/veggies
- Designed for fruit producers and packers
- Great product visibility
- Fully waterproof paperboard
- Suitable for flow pack machines
- Available from 50,000 pieces with the cardboard your choice

Stock Code 11364

Custom Print Code

1833

Mini Pack - 500 gr

CNOP DF1 V2SPE 16.5x10x5



Product Details

Size: 16.5x10x5 cm
Pieces/Carton: 250
Cartons/Pallet: 24
Pieces/Pallet: 6,000

Features

- Paper tray for 500 gr of fruit/veggies
- Designed for fruit producers/packers
- Great product visibility
- Fully waterproof paperboard
- Suitable for flow pack machines
- Available from 50,000 pieces with the cardboard your choice

Stock Code 11368

Custom Print Code

1835

Regular Tray - six pieces

CNOR IF2 V2SPE 20.5x13.5x3



Product Details

Size: 20.5x13.5x3 cm
Pieces/Carton: 300
Cartons/Pallet: 24
Pieces/Pallet: 7,200

Features

- Paper tray for six pieces of fruit/veggies
- Designed for fruit producers/packers
- Great product visibility
- Fully waterproof paperboard
- Suitable for flow pack machines
- Available from 50,000 pieces with the cardboard your choice

Stock Code 12861

Custom Print Code

1920

Introducing our Mini Pack Tray:

Ideal for fruit producers and packers, it offers excellent product visibility and is compatible with flow packing machines.





Mini Pack with Lid - 500 gr

CNOP LD DF1-W V2SPE 16x10x6



Product Details

Size: 16x10x6 cm
Pieces/Carton: 270
Cartons/Pallet: 21
Pieces/Pallet: 6,480

Features

- Mini pack with lid for 500 gr of fruit/veggies
- Designed for fruit producers/packers
- Great product visibility
- Fully waterproof paperboard
- Available from 50,000 pieces with the cardboard your choice

Stock Code 11433

Custom Print Code

1836

Mini Box - 500 gr

6COP - W V2SPE 18x11.5x6.5



Product Details

Size: 18x11.5x6.5 cm
Pieces/Carton: 500
Cartons/Pallet: 24
Pieces/Pallet: 12,000

Features

- Mini box for 500 gr of fruit/veggies
- Designed for fruit producers and/or packers
- Great product visibility
- Fully waterproof paperboard
- Available from 50,000 pieces with the cardboard your choice

Stock Code 11432

Custom Print Code

1838

Mini Pack - 250 gr

CNOP IF 1 12X9.5X7



Product Details

Size: 12x9.5x7 cm
Pieces/Carton: 420
Cartons/Pallet: 24
Pieces/Pallet: 10,080

Features

- Paper tray for 250 gr of fruit or veggies
- Designed for fruit producers and/or packers
- Great product visibility
- Suitable for flow machines
- Available from 50,000 pieces with the cardboard of your choice

Custom Print Code

1845

Square Box - 500 gr

LB01 11x11x7



Product Details

Size: 11x11x7 cm
Pieces/Carton: 1,100
Cartons/Pallet: 24
Pieces/Pallet: 26,400

Features

- Lock-bottom box with two sides, double-folded for 500 gr of fruit or veggies
- Designed for fruit producers and packers
- Delivered flat to reduce transport and warehousing costs
- Suitable for flow pack machines
- Available from 50,000 pieces with the cardboard of your choice

Custom Print Code

744





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