

2023 edition

Food Paper  
Packaging  
Manufacturers

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# Fruit and Vegetables



**ROIS  
BROS**  
PAPER PACKAGING  
MANUFACTURERS

[www.roisbros.gr](http://www.roisbros.gr)

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# Our Glossary

Look out for these terms throughout our catalogue.

<b>PL01</b>	Plain, one sided, glued, supplied flat
<b>PL02</b>	Plain, two sided, glued, supplied flat
<b>SL</b>	Sleeve, one sided, glued, supplied flat
<b>W</b>	Window patch
<b>VIR</b>	Virgin board
<b>VPE</b>	Virgin board plus PE
<b>KPE</b>	Brown kraft board plus PE
<b>KBR</b>	Kraft barrier
<b>6 COF</b>	Six-corner, glued, automatic, open front, supplied flat
<b>6 COP</b>	Six-corner, glued, automatic, manual assembly, supplied flat
<b>PO LD</b>	Pouch with lid, supplied flat
<b>6 CLP</b>	Six-corner, glued, automatic, leak proof, supplied flat
<b>4 COP</b>	Four-corner, glued, automatic, supplied flat
<b>MN01</b>	Manual assembly, supplied flat
<b>TR</b>	Triangle, supplied flat
<b>LB01</b>	Lock bottom, supplied flat
<b>LB02</b>	Conical lock bottom, supplied flat
<b>LB03</b>	Hexagonal lock bottom, supplied flat
<b>PO</b>	Pouch, open-top, supplied flat
<b>CNLP</b>	Conical, leak proof, supplied formed
<b>CNOP</b>	Conical, supplied formed
<b>RBB</b>	Recycled brown back
<b>KKB</b>	Kraft-kraft back, recycled
<b>CPC</b>	Custom print code
<b>SC</b>	Stock code

## \*A closer look

In our product descriptions we use abbreviations. This glossary explains the materials and other terminology used.





# About Us

**With a history of over 60 years in the printing and packaging industry, Rois Bros has earned a reputation as a leader in the production of innovative takeaway paper packaging products, exporting to over 25 countries worldwide.**

The company's production is housed in Athens, Greece and employs a team of specialised staff members. With an outstanding product list of paper packaging products for direct food contact, Rois Bros offers an extensive range of tailor-made solutions and high-quality design, starting from low production runs. In addition, an impressive product range of food packaging products is available in stock for immediate shipment. All procedures, from concept and design to printing and manufacturing are hosted in our premises. Moreover, our production complies with international standards, such as ISO 9001 and ISO 22000. We can also produce FSC®-certified products upon request.



## Certifications

Our certifications are proof of our product quality and safety.





# Global Presence

We export to over 25 countries in Europe, North America, Asia and Africa and continue to grow our presence globally.



Our exports generate  
**over 45%**  
of the company's total revenue

## Our Expertise

Quality and innovation are at the heart of the Rois Bros brand. With more than 60 years' experience in the packaging industry, we remain committed to providing high-quality paper packaging solutions, suitable for the retail and foodservice industries worldwide.



### Exports

We currently export to 25 countries and continue to grow globally.



### Legislation

We conform with EU rules and legislation for direct food contact.



### Certifications

We are certified with ISO 9001, ISO 22000 and FSC for quality management and food safety.



# Our Philosophy

Over 60 years of  
experience in the printing  
and packaging industry.

Based on our philosophy we strive for:



## Reliability

We are a reliable partner for our customers, supplying them with high-quality packaging products according to the agreed-upon timeframe and specifications.



## Effectiveness

We are effective for our customers, ensuring that the supplied products provide them with the exact solutions that they need.



## Support

We are present for our customers and provide them with ongoing support every step of the way. We keep up with them via regular calls, emails and meetings to ensure a full understanding of their requirements and business needs.



## Enhancement

We enhance our customers' marketing efforts through our offering of high-quality products. We always try to address their needs as well as offer alternative solutions they can benefit from.



## **Our Mission**

We aim to be the top choice firm in customised paper packaging solutions for the food service industry (Ho.Re.Ca.) by providing innovative paper packaging solutions based on customer-specific needs.

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Over 60 years of  
presence in the  
***packaging and  
printing industry.***



# Sustainability

All members of the Rois Bros team recognise the importance of environmental protection. Therefore, we make every effort to minimise the impact of its operations on the environment and carefully consider the materials we use to produce packaging.

## Environmental Thinking

Food packaging plays an important role in today's society. At Rois Bros, we strive to ensure that each piece of packaging protects and promotes your food while also delivering on your environmental goals. To that end, we aim to supply you with a wide range of environmentally-conscious materials that can help mitigate our collective impact on the planet. Furthermore, we are committed to continually monitoring our activities and improving our environmental performance.

**As we look ahead, we endeavour to continue to expand our offering of sustainable packaging solutions.**

**We are one **click** away.**



**Find out more**

View our full range and keep up-to-date with our latest news  
**[www.roisbros.gr](http://www.roisbros.gr)**





# Our Fruit & Vegetable Collection

A new paper range to suit all needs.

## Investing in *Green* Solutions

Our new Fruit & Vegetable collection is great alternative to plastic packaging. This range consists of open-top punnets for products that weigh up to 1,000 grammes and hinged-lid punnets that offer visibility as well as security for the product on the shelf.

### Key Attributes

- Great product visibility
- Suitable for flow pack machines
- Double-folded flaps on the sides to increase rigidity
- External or internal folding to enhance printing surface





# Fruit & Vegetable Boxes

Our Fruit and Vegetable collection is the ideal paper packaging solution for supermarkets, organic fruit and vegetable stores. It is easily customisable and offers flexibility when designing your own dye cuts. Furthermore, it promotes sales in smaller, higher-quality packs. As a result, it increases brand awareness and profit margins.

A variety of sizes are available for print with your customer's artwork at a minimum order quantity of 50,000 pcs in six different qualities of paper.

## Key features

### → **Eco-friendly**

The use of paper is not only an environmentally- friendly option, but also a superior one due to its biodegradable properties which are not affected by the use of coated materials.

### → **Personalised Printing**

This range is fully customisable and offered in high quality print. Branding elements such as logos and product photos can be printed directly onto your packaging. At the same time, the ban of labels results in savings in materials, equipment, and labor costs.



Recyclability



Stackability



Adaptable







### Mini Tray - four pieces

CNOR IF1 V2SPE 13.5x13.5x3

STOCK ITEM



#### Product Details

Size: 13.5x13.5x3 cm  
Pieces/Carton: 560  
Cartons/Pallet: 24  
Pieces/Pallet: 13,440

#### Features

- Paper tray for four pieces of fruit/veggies
- Designed for fruit producers and packers
- Great product visibility
- Fully waterproof paperboard
- Suitable for flow pack machines
- Available from 50,000 pieces with the cardboard your choice

**Stock Code** 11364

**Custom Print Code**

**1833**

### Mini Pack - 500 gr

CNOR DF1 V2SPE 16x10x5

STOCK ITEM



#### Product Details

Size: 16x10x5 cm  
Pieces/Carton: 250  
Cartons/Pallet: 24  
Pieces/Pallet: 6,000

#### Features

- Paper tray for 500 gr of fruit/veggies
- Designed for fruit producers/packers
- Great product visibility
- Fully waterproof paperboard
- Suitable for flow pack machines
- Available from 50,000 pieces with the cardboard your choice

**Stock Code** 11368

**Custom Print Code**

**1835**

### Regular Tray - six pieces

CNOR IF1 V2SPE 20.5x13.5x3

STOCK ITEM



#### Product Details

Size: 20.5x13.5x3 cm  
Pieces/Carton: 300  
Cartons/Pallet: 24  
Pieces/Pallet: 7,200

#### Features

- Paper tray for six pieces of fruit/veggies
- Designed for fruit producers/packers
- Great product visibility
- Fully waterproof paperboard
- Suitable for flow pack machines
- Available from 50,000 pieces with the cardboard your choice

**Stock Code** 12070

**Custom Print Code**

**1840**

### Mini Pack - 1,000 gr

CNOP DF1 V2SPE 15.5x9.5x9.5

STOCK ITEM



#### Product Details

Size: 15.5x9.5x9.5 cm  
Pieces/Carton: 200  
Cartons/Pallet: 24  
Pieces/Pallet: 4,800

#### Features

- Paper tray for 1 kg of fruit or veggies
- Designed for fruit producers/packers
- Great product visibility
- Fully waterproof paperboard
- Suitable for flow pack machines
- Available from 50,000 pieces with the cardboard your choice

**Stock Code** 11362

**Custom Print Code**

**1834**



### Mini Pack with Lid - 500 gr

CNOP LD DF1-W V2SPE 16x10x6



#### Product Details

Size: 16x10x6 cm  
Pieces/Carton: 270  
Cartons/Pallet: 21  
Pieces/Pallet: 5,670

#### Features

- Mini pack with lid for 500 gr of fruit/veggies
- Designed for fruit producers/packers
- Great product visibility
- Fully waterproof paperboard
- Available from 50,000 pieces with the cardboard your choice

Custom Print Code

1836

### Mini Box - 500 gr

6COP - W V2SPE 18x11.5x6.5



#### Product Details

Size: 18x11.5x6.5 cm  
Pieces/Carton: 500  
Cartons/Pallet: 24  
Pieces/Pallet: 12,000

#### Features

- Mini box for 500 gr of fruit/veggies
- Designed for fruit producers and/or packers
- Great product visibility
- Fully waterproof paperboard
- Available from 50,000 pieces with the cardboard your choice

Custom Print Code

1838

### Mini Pack - 250 gr

CNOP IF 1 12x9.5x7



#### Product Details

Size: 12x9.5x7 cm  
Pieces/Carton: 420  
Cartons/Pallet: 24  
Pieces/Pallet: 10,080

#### Features

- Paper tray for four pieces of fruit/veggies
- Designed for fruit producers and packers
- Great product visibility
- Fully waterproof paperboard
- Suitable for flow pack machines
- Available from 50,000 pieces with the cardboard your choice

Custom Print Code

1845

### Mini Tray - 250 gr

CNOP 11.5x8.5x4



#### Product Details

Size: 11.5x8.5x4 cm  
Pieces/Carton: 900  
Cartons/Pallet: 24  
Pieces/Pallet: 21,600

#### Features

- Paper tray for four pieces of fruit/veggies
- Designed for fruit producers and packers
- Great product visibility
- Fully waterproof paperboard
- Suitable for flow pack machines
- Available from 50,000 pieces with the cardboard your choice

Custom Print Code

362



### Long Tray - 500 gr

CNOP 24x7x3



#### Product Details

Size: 24x7x3 cm  
Pieces/Carton: 360  
Cartons/Pallet: 48  
Pieces/Pallet: 17,280

#### Features

- Long tray for 500 gr of tomatoes or other smaller fruits or veggies
- Designed for fruit producers/packers
- Great product visibility
- Suitable for flow pack machines
- Available from 60,000 pieces with the cardboard of your choice

**Custom Print Code** 494

### Long Tray - 1,000 gr

CNOP 25x10x4



#### Product Details

Size: 25x10x4 cm  
Pieces/Carton: 450  
Cartons/Pallet: 24  
Pieces/Pallet: 10,800

#### Features

- Long tray for 1000 gr of tomatoes or other fruits/veggies
- Designed for fruit producers/packers
- Great product visibility
- Suitable for flow pack machines
- Available from 60,000 pieces with the cardboard of your choice

**Custom Print Code** 493

### Rectangular Base - 750 gr

LB01 11x11x7



#### Product Details

Size: 11x11x7 cm  
Pieces/Carton: 1100  
Cartons/Pallet: 24  
Pieces/Pallet: 26,400

#### Features

- Lock-bottom box with double-folded sides for 750 gr of small fruits/veggies
- Designed for fruit producers/packers
- Delivered flat for reduced transport and warehousing costs
- Suitable for flow pack machines
- Available from 80,000 pieces with the cardboard of your choice

**Custom Print Code** 744

### Extra Small Tray - 300 gr

CNOP KBR 7x12x5

STOCK ITEM



#### Product Details

Size: 7x12x5 cm  
Pieces/Carton: 800  
Cartons/Pallet: 24  
Pieces/Pallet: 19,200

#### Features

- Paper tray for 300 grams of fruit/veggies
- Made of 100% kraft paperboard
- Great product visibility
- Suitable for groceries or serving tray for fruits in stores
- Available from 20,000 pieces with the cardboard your choice

**Stock Code** 11474

**Custom Print Code** 399



## Extra Small Box - 250 gr

LB01 - W 9.5x5x11.5

STOCK ITEM



### Product Details

Size: 9.5x5x11.5 cm  
Pieces/Carton: 700  
Cartons/Pallet: 48  
Pieces/Pallet: 33,600

### Features

- Mini box for 250 gr of fruit/veggies
- Designed for fruit producers/packers
- Great product visibility
- Made of 100% kraft paperboard except for window
- Available from 20,000 pieces with the cardboard your choice

**Stock Code** 11865

**Custom Print Code**

932

## Mini Box - 500 gr

6COP - W V2SPE 18x11.5x6.5

STOCK ITEM



### Product Details

Size: 19x6.5x4.5 cm  
Pieces/Carton: 300  
Cartons/Pallet: 24  
Pieces/Pallet: 7,200

### Features

- Mini Pack with lid for 300 gr of fruit
- Suitable for packers/groceries
- Product visibility
- Available from 50,000 pieces with the cardboard of your choice

**Stock Code** 12643

**Custom Print Code**

467







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